

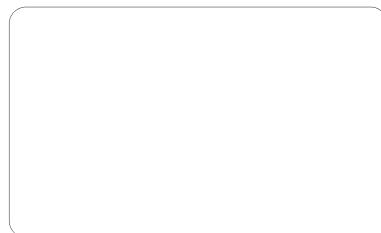


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Zhejiang King Air Conditioning Equipment Co., Ltd
Address: Economic Development Zone of Shangyu, Zhejiang Province
E-mail: Lzguang@ekingair.com
Tel: +86-575-82058798



Edition of March 2013

1. Maybe there are some differences between the actual products and products in the catalogue, please consult actual goods while buying. 2. Through careful verification, if there are any printing mistakes and omissions in the catalogue, KINGAIR will not take the responsibility. 3. The specification parameter is changed because the products are improved, forgive we for not issuing a separate notice. The detail parameter please subject to nameplate of the product.

Modular Heat Pump

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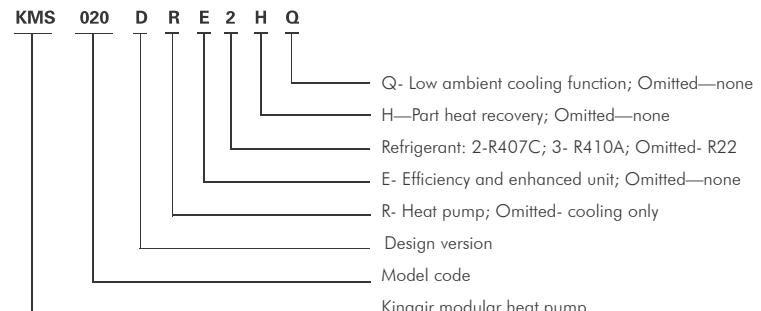


Product Introduction

KMS series Modular Heat Pump is central air conditioner unit with air as cooling (heating) source and water as cooling (heating) medium. As integrated unit both using cooling and heating source, unit applied modular design and mutually independent modules can go with any combination and centrally controlled by microcomputer. Unit can start or shut off relevant module according to changes of unit load, in order to flexibly control cooling (heating) output and effectively save energy. Unit can add with heat recovery system (optional), so that while cooling operation, it can recover condensing water heat and supply hot water as high as 65 C.

Unit applied high quality refrigerant self-control components imported from world famous manufacturer, and has gone through system match and optimum design with advanced control technology, and it has become one of the most reliable, energy saving, environment friendly, and quiet units. Kingair boasts test laboratory certified by CNAS, and every unit is ensured good quality and performance through strict testing before dispatched.

Nomenclature



Product Features

Efficient and Energy Saving

- The unit applied the latest efficient semi scroll compressor which is with low noise, small vibration and high efficiency.
- Inner grooved tube for evaporator and condenser and optimized circuit, both of them improved the heat transfer efficiency, the total heat transfer efficiency increased by 32% comparing with normal heat exchanger.
- Apply antiseptic treatment hydrophilic aluminum fin. Not only it can adapt to heavy weather, but also it reduces the water film thickness and thermal resistance further to increase the coil heat exchanger.
- Adopt electronic expansion valve as the throttle device to control the refrigerant flow rate and evaporator outlet degree of superheat further to improve the evaporator efficiency and COP; when unit runs in defrost mode, adjust the opening of electronic expansion valve rapidly to increase refrigerant flow rate and heat production, which provides fast and complete defrost. Longer heating supply time and larger heating capacity.



Perfect Quality

- Unit applies world famous brand scroll compressor which is with less error rate. Inlaid overheat protection, there is proper heater for every compressor.
- Main refrigeration parts are all adopted famous products such as SIEMENS, OMRON, and LG and so on. All of them are with reliable quality.



- No leakage, tube connection method: welding connection, without flare connection.

- Passed seamless and vacuum test; Make sure that there is no leakage for the unit or any other devices.
- Every unit passes corrosivity, endurance and performance test, guarantee the reliability.



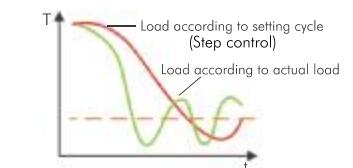
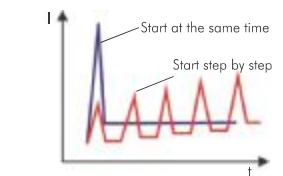
Quiet Operation

- Axial fans are comply with aerodynamic principle, quiet operation
- Semi scroll compressor equipped with vibration isolator, stable operation and small vibration. Protection board is optional which further to reduce the vibration transition.



Intelligent Control

- Adopt modularization design. It starts step by step, which could reduce the power grid impaction further to save power consumption.
- Fast cooling and heating function. Automatically load the compressors according to actual requirements. It can reduce the operation cost obviously and improve comfort.
- Microcomputer controller can automatically detect the load and output the capacity accordingly according to logic fuzzy control theory; make the cooling (heating) capacity match with actual AC load to reduce the running cost.
- Microcomputer controller can automatically diagnose and protect from malfunction, intelligently defrost, energy controlling, running mode, and so on further to ensure the unit runs in high efficient and COP thus ensuring the unit a high efficiency.



- Monitor the high low pressure, exhaust temperature and water temperature. Multi protection functions ensure the unit a safety running in best condition.
- With its own frame structure, cooling system and control & protection system, every modular unit reaches the operation capacity required by air conditioning and water heating step by step, so that breakdown of one modular unit won't affect operation of others.

Low Ambient Temp. Unit Introduction

- Imported fan speed control module; it would automatically adjust the air volume to maintain the condensing pressure, when unit runs in low temp. ambient.
- Wide operation range, unit can be all day long running in -10°C ~ 45°C ambient temp..
- Free cooling is optional; chilled water can be obtained by using low temp. air outside in winter. Compressors can be switched off thereby saving electric power up to 90%.
- Heat pump is option; it can be heating in winter.

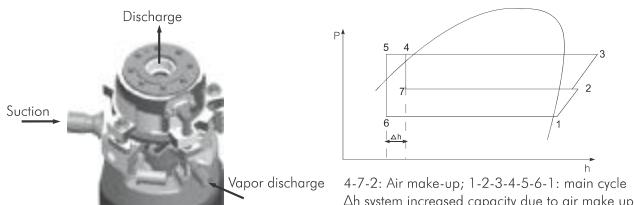
Part Heat Recovery Unit Introduction

- Air cooled heat pump exhaust the waste heat to air directly when cooling, which worsen the urban heat island effect. It can easily form thermal pollution. While, part heat recovery unit takes the wasted heat to produce hot water, avoid the bad influence efficiently.
- When unit runs in part heat recovery mode, COP can increase by 5%, which can reduce AC running cost.
- In part heat recovery mode, the high temp waste heat can heat water up to 65°C for free.
- Impendent hot water system and electric system, no security risks.

High Efficiency Enhanced Module Introduction

Cooling and heating energy efficiency improved significantly

Enhanced vapor injection and dual stages comparison circuit, COP increased by 4% (about 3.2 or more) thanks to super high under-cooling technology, enhanced heat transfer technology and intelligent defrost technology to guarantee it meets your demanding standards and specifications; heating energy efficiency increased by 5.3%



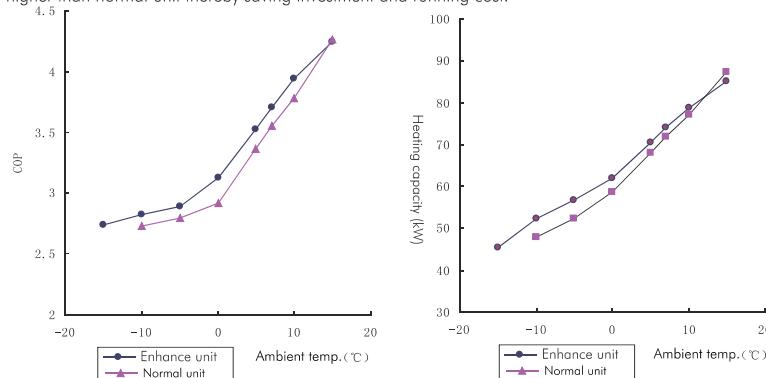
Wide heating operation range

Optimize the low temperature ambient heating performance by applying Enhanced vapor injection technology, super high under-cooling technology, enhanced heat transfer technology and intelligent defrost technology, hence, unit heating operation range can be -15°C.



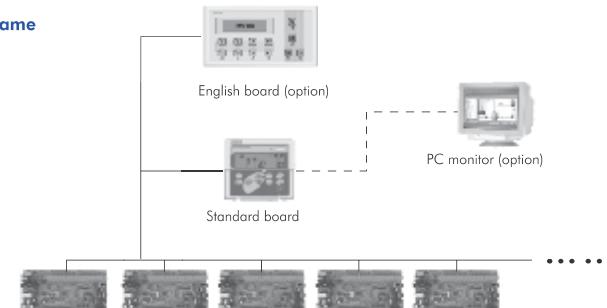
Good low ambient temp. heating performance, high COP

When unit runs in low ambient temp. condition, heating capacity and COP of high efficiency enhanced module are higher than normal unit thereby saving investment and running cost.



Microcomputer Controller

One System frame



Microcomputer Controller

Two Controller Display Function	
Real time display (24hrs)	Controller output port status (optional)
Operation mode: cooling, heating, auto, manual	Compressor load status
Every modular unit temperature setting and measuring display	Compressor accumulate running duration display
Quantity of ON/OFF unit display	Compressor accumulate starting number display
Information status display	Water pump accumulate operating duration display
Three Controller Control Function	
Compressor wear & tear balancing	Remote control terminal (optional)
Operation mode: cooling, heating, auto and manual	Failure alarm dialing function (optional)
ON/OFF timer function	Remote control function (dry contact control)
Self-diagnosis and protection function	Remote operation, alarm function (relay output contact)
Fuzzy logic capacity adjustment control	Automatic antifreeze protection (winter), antifreeze unit automatically selected function, and on and off duty change function
AC water antifreeze protection	Multiple modules group control function
Water outlet overheat protection	Intelligent defrost control
Temperature, pressure transducer short circuit, cut off protection	Only allow one unit defrosts at one group, others keep running or waiting
Power failure last memory function	Manual defrost
Compressor oil heat-up control	Delay on timer after unit power off
Compressor overtime operation alarm function (optional)	Auxiliary electric heater
Multiple ON/OFF operation mode	
Four Safety Alarm Function	
High pressure protection	External interlocking protection
Low pressure protection	Information failure alarm
Compressor overload, fan overload	Overtime operation alarm function (option)
Short of phase, high or low voltage protection	Sensor failure alarm
Minimum water flow rate protection	40 failure memory record (optional)
Exhaust air temperature over-high protection	Water temperature over-low, super high

Classic Unit Parameter (15RT/20RT Modules Combination)

Item	Parameter	Model	KMS						
			015D(R)(2)(H)(Q)-10	020D(R)(2)(H)(Q)-01	040D(R)(2)(H)(Q)-02	060D(R)(2)(H)(Q)-03	080D(R)(2)(H)(Q)-04	100D(R)(2)(H)(Q)-05	120D(R)(2)(H)(Q)-06
	15RT Module quantity		1	0	0	0	0	0	0
	20RT Module quantity		0	1	2	3	4	5	6
R22	Cooling capacity	kW	50.5	65	130	195	260	325	390
	Heating capacity	kW	55	72	144	216	288	360	432
	Input power	kW	15.5	20.8	41.6	62.4	83.2	104	124.8
R407C	Cooling capacity	kW	50.5	61	122	183	244	305	366
	Heating capacity	kW	55	67	134	201	268	335	402
	Input power	kW	15.5	21.2	42.4	63.6	84.8	106	127.2
R401A	Cooling capacity	kW	50.5	64	128	192	256	320	384
	Heating capacity	kW	55	70	140	210	280	350	420
	Input power	kW	15.5	20.5	41	61.5	82	102.5	123
	Heat recovery capacity (optional)	kW	12.5	15	30	45	60	75	90
	Power supply								
	380V/3N~ /50Hz								
Compressor	Type		Hermetic scroll compressor						
	Quantity	Set	2	2	4	6	8	10	12
	Air side heat exchanger								
	Type		Inner grooved tube and fin						
Axial fan	Quantity	Set	2	2	4	6	8	10	12
	Total input power	kW	1.3	1.3	2.6	3.9	5.2	6.5	7.8
	Type		Water proof, weather-proof, low noise, high efficient axial fan						
R22	Water flow rate	m³/h	8.7	11.2	22.4	33.5	44.7	55.9	67.1
	Water pressure drop	kPa	40	40	40	40	40	40	40
R407C	Type		High efficient tube in shell heat exchanger						
	Water flow rate	m³/h	8.7	10.5	21	31.5	42	52.5	62.9
	Water pressure drop	kPa	40	40	40	40	40	40	40
R401A	Type		High efficient tube in shell heat exchanger						
	Water flow rate	m³/h	8.7	11	22	33	44	55	66
	Water pressure drop	kPa	40	40	40	40	40	40	40
	Piping		DN50x1Set	DN50x1Set	DN50x2Sets	DN50x3Sets	DN50x4Sets	DN50x5Sets	DN50x6Sets
	Water side operation pressure	MPa	1.0						
	Suggest main pipe		DN50	DN50	DN65	DN80	DN100	DN100	DN125
	Type		High efficient stainless steel plate heat exchanger						
	Water flow rate	m³/h	2.2	2.6	5.2	7.7	10.3	12.9	15.5
	Water pressure drop	kPa	21	21	21	21	21	21	21
	Piping		R1"x2 Sets	R1"x2 Sets	R1"x4 Sets	R1"x6 Sets	R1"x8 Sets	R1"x10 Sets	R1"x12 Sets
	Water side operation pressure	MPa	1.0						
	Suggest main pipe		DN25	DN25	DN40	DN40	DN50	DN50	DN65
	Length	mm	1080	1080	2460	3840	5220	6600	7980
	Width	mm	2130	2130	2130	2130	2130	2130	2130
	Height	mm	2000	2000	2000	2000	2000	2000	2000
	Operation weight	kg	750	800	1600	2400	3200	4000	4800

Note:

1. Cooling condition: water outlet 7°C, ambient temp. 35°C; heat recovery water inlet temp. 40°C, water outlet temp. 45°C.
2. Heating condition: water outlet 45°C, ambient temp. 7°C DB/6°C WB.
3. Unit working condition: normal unit cooling: 16~45°C, low ambient temperature unit cooling: -10~45°C, heating: -10~21°C; heat recovery can be only used when unit runs in cooling mode.

Classic Unit Parameter (15RT/20RT Modules Combination)

Item	Parameter		Model		KMS			
	140D(R)(2) (H)(Q)-07	160D(R)(2) (H)(Q)-08	180D(R)(2) (H)(Q)-09	200D(R)(2) (H)(Q)-0A	220D(R)(2) (H)(Q)-0B	240D(R)(2) (H)(Q)-0C		
15RT Module quantity	0	0	0	0	0	0		
20RT Module quantity	7	8	9	10	11	12		
R22	Cooling capacity	kW	455	520	585	650	715	780
	Heating capacity	kW	504	576	648	720	792	864
	Input power	kW	145.6	166.4	187.2	208	228.8	249.6
R407C	Cooling capacity	kW	427	488	549	610	671	732
	Heating capacity	kW	469	536	603	670	737	804
R401A	Input power	kW	148.4	169.6	190.8	212	233.2	254.4
	Cooling capacity	kW	448	512	576	640	704	768
	Heating capacity	kW	490	560	630	700	770	840
	Input power	kW	143.5	164	184.5	205	225.5	246
Heat recovery capacity (optional)	kW	105	120	135	150	165	180	
Power supply		380V/3N~/50Hz						
Compressor	Type	Hermetic scroll compressor						
	Quantity	Set	14	16	18	20	22	24
Air side heat exchanger	Type	Inner grooved tube and fin						
Axial fan	Type	Water proof, weather-proof, low noise, high efficient axial fan						
	Quantity	Set	14	16	18	20	22	24
	Total input power	KW	9.1	10.4	11.7	13	14.3	15.6
R22	Type	High efficient tube in shell heat exchanger						
	Water flow rate	m³/h	78.2	89.4	100.6	111.8	123	134.1
	Water pressure drop	kPa	40	40	40	40	40	40
R407C	Type	High efficient tube in shell heat exchanger						
	Water flow rate	m³/h	73.4	83.9	94.4	104.9	115.4	125.9
	Water pressure drop	kPa	40	40	40	40	40	40
R401A	Type	High efficient stainless steel plate heat exchanger						
	Water flow rate	m³/h	77	88	99.1	110.1	121.1	132.1
	Water pressure drop	kPa	40	40	40	40	40	40
Piping	DN50x7Sets	DN50x8Sets	DN50x9Sets	DN50x10Sets	DN50x11Sets	DN50x12Sets		
Water side operation pressure	MPa	1.0						
Suggest main pipe	DN125	DN125	DN150	DN150	DN150	DN200		
heat exchanger side	Type	High efficient stainless steel plate heat exchanger						
	Water flow rate	m³/h	18.1	20.6	23.2	25.8	28.4	31
	Water pressure drop	kPa	21	21	21	21	21	21
Piping	R1"x14 Sets	R1"x16 Sets	R1"x18 Sets	R1"x20 Sets	R1"x22 Sets	R1"x24 Sets		
Water side operation pressure	MPa	1.0						
Suggest main pipe	DN65	DN65	DN65	DN80	DN80	DN80		
heat recovery side dimension	Length	mm	9360	10740	12120	13500	14880	16260
	Width	mm	2130	2130	2130	2130	2130	2130
	Height	mm	2000	2000	2000	2000	2000	2000
Outline	Operation weight	kg	5600	6400	7200	8000	8800	9600

Note:

1. Cooling condition: water outlet 7°C, ambient temp. 35°C; heat recovery water inlet temp. 40°C, water outlet temp. 45°C.

2. Heating condition: water outlet 45°C, ambient temp. 7°C DB/6°C WB.

3. Unit working condition: normal unit cooling: 16~45°C, low ambient temperature unit cooling: -10~45°C, heating: -10~21°C; heat recovery can be only used when unit runs in cooling mode.

Classic Unit Parameter (20RT/30RT Modules Combination)

Item	Parameter		Model		KMS							
	030D(2) (H)-01	050D(2) (H)-11	060D(2) (H)-02	070D(2) (H)-21	090D(R)(2) (H)-03	100D(R)(2) (H)-22	110D(R)(2) (H)-13	150D(R)(2) (H)-05				
20RT Module quantity	0	1	0	2	0	2	1	0	2	1	0	
30RT Module quantity	1	1	2	1	3	2	3	5	2	3	5	
R22	Cooling capacity	kW	97.5	162.5	195	227.5	292.5	325	357.5	487.5		
	Heating capacity	kW	-	-	-	-	324	360	396	540		
R407C	Input power	kW	31.2	52	62.4	72.8	93.6	104	114.4	156		
	Cooling capacity	kW	91.5	152.5	183	213.5	274.5	305	335.5	457.5		
R401A	Heating capacity	kW	-	-	-	-	301.5	335	368.5	502.5		
	Input power	kW	31.8	53	63.6	74.2	95.4	106	116.6	159		
Heat recovery capacity (optional)	kW	96	160	192	224	288	320	352	480			
R407C	Heating capacity	kW	-	-	-	-	315	350	385	525		
	Input power	kW	30.8	51.3	61.6	71.8	92.4	102.6	112.9	154		
Power supply			22.5	37.5	45	52.5	67.5	75	82.5	112.5		
Compressor	Type	Hermetic scroll compressor							380V/3N~/50Hz			
	Quantity	Set	3	5	6	7	9	10	11	15		
Air side heat exchanger	Type	Inner grooved tube and fin							Inner grooved tube and fin			
Axial fan	Type	Water proof, weather-proof, low noise, high efficient axial fan							Water proof, weather-proof, low noise, high efficient axial fan			
	Quantity	Set	2	4	4	6	6	8	8	10		
	Total input power	KW	2.5	3.8	5	5.1	7.5	7.6	8.8	12.5		
R407C	Type	High efficient tube in shell heat exchanger							High efficient tube in shell heat exchanger			
	Water flow rate	m³/h	16.8	27.9	33.5	39.1	50.3	55.9	61.5	83.8		
	Water pressure drop	kPa	40	40	40	40	40	40	40	40		
R401A	Type	High efficient tube in shell heat exchanger							High efficient tube in shell heat exchanger			
	Water flow rate	m³/h	15.7	26.2	31.5	36.7	47.2	52.5	57.7	78.7		
	Water pressure drop	kPa	40	40	40	40	40	40	40	40		
Piping		DN50x1Set							DN65x1Set			
Chilled water side heat exchanger		DN65x2Sets							DN65x3Sets			
		DN65x5Sets							DN65x5Sets			
Water side operation pressure	MPa	1.0							1.0			
Suggest main pipe	DN65	DN80	DN80	DN100	DN100	DN100	DN100	DN125	DN65	DN80	DN80	
heat exchanger side	Type	High efficient stainless steel plate heat exchanger							High efficient stainless steel plate heat exchanger			
	Water flow rate	m³/h	3.9	6.4	7.7	9	11.6	12.9	14.2	19.3		
	Water pressure drop	kPa	21	21	21	21	21	21	21	21		
Piping	R1"x1 Set	R1"x3 Sets	R1"x2 Sets	R1"x5 Sets	R1"x3 Sets	R1"x6 Sets	R1"x5 Sets	R1"x5 Sets	R1"x5 Sets	R1"x5 Sets		
Water side operation pressure	MPa	1.0							1.0			
Suggest main pipe	DN40	DN40	DN40	DN50	DN50	DN50	DN50	DN65	DN40	DN40	DN40	
heat recovery side dimension	Length	mm	1080	2460	2460	3840	3840	5220	5220	6600		
	Width	mm	2130	2130	2130	2130	2130	2130	2130	2130		
	Height	mm	2200	2200	2200	2200	2200	2200	2200	2200		
Outline	Operation weight	kg	950	1750	1900	2550	2850	3500	3650	4750		

Note:

1. Cooling condition: water outlet 7°C, ambient temp. 35°C; heat recovery water inlet temp. 40°C, water outlet temp. 45°C.

2. Heating condition: water outlet 45°C, ambient temp. 7°C DB/6°C WB.

3. Unit working condition: normal unit cooling: 16~45°C, low ambient temperature unit cooling: -10~45°C, heating: -10~21°C; heat recovery can be only used when unit runs in cooling mode.

Classic Unit Parameter (20RT/30RT Modules Combination)

Item	Parameter	Model	KMS						
			180D(R)(2) (H)-06	210D(R)(2) (H)-07	240D(R)(2) (H)-08	270D(R)(2) (H)-09	300D(R)(2) (H)-0A	330D(R)(2) (H)-0B	360D(R)(2) (H)-0C
20RT Module quantity			0	0	0	0	0	0	0
30RT Module quantity			6	7	8	9	10	11	12
R22	Cooling capacity	kW	585	682.5	780	877.5	975	1072.5	1170
	Heating capacity	kW	648	756	864	972	1080	1188	1296
	Input power	kW	187.2	218.4	249.6	280.8	312	343.2	374.4
	Cooling capacity	kW	549	640.5	732	823.5	915	1006.5	1098
	Heating capacity	kW	603	703.5	804	904.5	1005	1105.5	1206
	Input power	kW	190.8	222.6	254.4	286.2	318	349.8	381.6
R407C	Cooling capacity	kW	576	672	768	864	960	1056	1152
	Heating capacity	kW	630	735	840	945	1050	1155	1260
	Input power	kW	184.8	215.6	246.4	277.2	308	338.8	369.6
	Heat recovery capacity (optional)	kW	135	157.5	180	202.5	225	247.5	270
	Power supply				380V/3N~/50Hz				
	Compressor	Type				Hermetic scroll compressor			
Axial fan	Quantity	Set	18	21	24	27	30	33	36
	Air side heat exchanger				Inner grooved tube and fin				
	Type				Water proof, weather-proof, low noise, high efficient axial fan				
	Quantity	Set	12	14	16	18	20	22	24
	Total input power	kW	15	17.5	20	22.5	25	27.5	30
	Type				High efficient tube in shell heat exchanger				
Chilled water side heat exchanger	Water flow rate	m³/h	100.6	117.4	134.1	150.9	167.7	184.4	201.2
	Water pressure drop	kPa	40	40	40	40	40	40	40
	Type				High efficient tube in shell heat exchanger				
	Water flow rate	m³/h	94.4	110.1	125.9	141.6	157.4	173.1	188.8
	Water pressure drop	kPa	40	40	40	40	40	40	40
	Type				High efficient stainless steel plate heat exchanger				
RH	Water flow rate	m³/h	99.1	115.6	132.1	148.6	165.1	181.6	198.1
	Water pressure drop	kPa	40	40	40	40	40	40	40
	Piping				DN65x6Sets DN65x7Sets DN65x8Sets DN65x9Sets DN65x10Sets DN65x11Sets DN65x12Sets				
	Water side operation pressure	MPa				1.0			
	Suggest main pipe		DN150	DN150	DN200	DN200	DN200	DN200	DN200
	Type				High efficient stainless steel plate heat exchanger				
heat recovery side	Water flow rate	m³/h	23.2	27.1	31	34.8	38.7	42.6	46.4
	Water pressure drop	kPa	21	21	21	21	21	21	21
	Piping		R1×6 Sets	R1×7 Sets	R1×8 Sets	R1×9 Sets	R1×10 Sets	R1×11 Sets	R1×12 Sets
	Water side operation pressure	MPa				1.0			
	Suggest main pipe		DN65	DN80	DN80	DN100	DN100	DN100	DN100
	Length	mm	7980	9360	10740	12120	13500	14880	16260
Outline dimension	Width	mm	2130	2130	2130	2130	2130	2130	2130
	Height	mm	2200	2200	2200	2200	2200	2200	2200
	Operation weight	kg	5700	6650	7600	8550	9500	10450	11400

Note:

1. Cooling condition: water outlet 7°C, ambient temp. 35°C; heat recovery water inlet temp. 40°C, water outlet temp. 45°C.

2. Heating condition: water outlet 45°C, ambient temp. 7°CDB/6°CWB.

3. Unit working condition: normal unit cooling: 16~45°C, heating: -10~21°C;

heat recovery can be only used when unit runs in cooling mode.

Classic Unit Parameter (30RT/40RT Modules Combination)

Item	Parameter	Model	KMS						
			040D(R)(2) (H)-01	070D(R)(2) (H)-11	080D(R)(2) (H)-02	100D(R)(2) (H)-21	110D(R)(2) (H)-12	120D(R)(2) (H)-03	
30RT Module quantity			0	1	0	2	1	0	
40RT Module quantity			1	1	2	1	2	3	
R22	Cooling capacity	kW	130	227.5	260	325	357.5	390	
	Heating capacity	kW	144	-	288	360	396	432	
	Input power	kW	41.6	72.8	83.2	104	114.4	124.8	
	Cooling capacity	kW	122	213.5	244	305	335.5	366	
	Heating capacity	kW	134	-	268	335	368.5	402	
	Input power	kW	42.4	74.2	84.8	106	116.6	127.2	
R407C	Cooling capacity	kW	128	224	256	320	352	384	
	Heating capacity	kW	140	-	280	350	385	420	
	Input power	kW	41	71.8	82	102.6	112.8	123	
	Heat recovery capacity (optional)	kW	30	52.5	60	75	82.5	9	
	Power supply				380V/3N~/50Hz				
	Compressor	Type				Hermetic scroll compressor			
Axial fan	Quantity	Set	4	7	8	10	11	12	
	Air side heat exchanger					Inner grooved tube and fin			
	Type					Water proof, weather-proof, low noise, high efficient axial fan			
	Quantity		2	4	4	6	6	6	
	Total input power	kW	3.6	6.1	7.2	8.6	9.7	10.8	
	Type					High efficient tube in shell heat exchanger			
R407C	Water flow rate	m³/h	22.4	39.1	44.7	55.9	61.5	67.1	
	Water pressure drop	kPa	40	40	40	40	40	40	
	Type					High efficient tube in shell heat exchanger			
	Water flow rate	m³/h	21	36.7	42	52.5	57.7	62.9	
	Water pressure drop	kPa	40	40	40	40	40	40	
	Type					High efficient stainless steel plate heat exchanger			
R407A	Water flow rate	m³/h	22	38.5	44	55	60.5	66	
	Water pressure drop	kPa	40	40	40	40	40	40	
	Piping		DN65x1 Set	DN65x2 Sets	DN65x3 Sets	DN65x3 Sets	DN65x3 Sets	DN65x3 Sets	
	Water side operation pressure	MPa				1.0			
	Suggest main pipe		DN65	DN100	DN100	DN100	DN125	DN200	
	Type					High efficient stainless steel plate heat exchanger			
Heat recovery side	Water flow rate	m³/h	5.2	9	10.3	12.9	14.2	15.5	
	Water pressure drop	kPa	21	21	21	21	21	21	
	Piping		R1×1 Set	-	R1×2 Sets	R1×1 Set	-	R1×3 Sets	
	R1-1/2x1 Set		R1-1/2x1 Set		R1-1/2x2 Sets	R1-1/2x1 Set		R1-1/2x3 Sets	
	Water side operation pressure	MPa				1.0			
	Suggest main pipe		DN40	DN50	DN50	DN50	DN50	DN65	
Outline dimension	Length	mm	1360	2740	3020	4120	4400	4680	
	Width	mm	2285	2285	2285	2285	2285	2285	
	Height	mm	2320	2320	2320	2320	2320	2320	
	Operation weight	kg	1250	2200	2500	3150	3450	3750	

Note:

1. Cooling condition: water outlet 7°C, ambient temp. 35°C; heat recovery water inlet temp. 40°C, water outlet temp. 45°C.

2. Heating condition: water outlet 45°C, ambient temp. 7°CDB/6°CWB.

3. Unit working condition: normal unit cooling: 16~45°C, heating: -10~21°C;

heat recovery can be only used when unit runs in cooling mode.

Classic Unit Parameter (30RT/40RT Modules Combination)

Parameter		Model						
Item		130D(R)(2) (H)-31	140D(R)(2) (H)-22	150D(R)(2) (H)-13	160D(R)(2) (H)-04	170D(R)(2) (H)-32	180D(R)(2) (H)-23	
30RT Module quantity		3	2	1	0	3	2	
40RT Module quantity		1	2	3	4	2	3	
R22	Cooling capacity	kW	422.5	455	487.5	520	552.5	585
	Heating capacity	kW	468	504	540	576	612	648
	Input power	kW	135.2	145.6	156	166.4	176.8	187.2
R407C	Cooling capacity	kW	396.5	427	457.5	488	518.5	549
	Heating capacity	kW	435.5	469	502.5	536	569.5	603
	Input power	kW	137.8	148.4	159	169.6	180.2	190.8
R401A	Cooling capacity	kW	416	448	480	512	544	576
	Heating capacity	kW	455	490	525	560	595	630
	Input power	kW	133.4	143.6	153.8	164	174.4	184.6
Heat recovery capacity (optional)	kW	97.5	105	112.5	120	127.5	135	
Power supply								
Compressor	Type	380V/3N~/50Hz						
	Quantity	Set	13	14	15	16	17	18
Air side heat exchanger								
Axial fan	Type	Inner grooved tube and fin						
	Quantity	Set	8	8	8	8	10	10
	Total input power	KW	11.1	12.2	13.3	14.4	14.7	15.8
Chilled water side heat exchanger								
R22	Type	High efficient tube in shell heat exchanger						
	Water flow rate	m³/h	72.7	78.2	83.8	89.4	95	100.6
	Water pressure drop	kPa	40	40	40	40	40	40
R407C	Type	High efficient tube in shell heat exchanger						
	Water flow rate	m³/h	68.2	73.4	78.7	83.9	89.2	94.4
	Water pressure drop	kPa	40	40	40	40	40	40
R401A	Type	High efficient stainless steel plate heat exchanger						
	Water flow rate	m³/h	71.5	77	82.5	88	93.6	99.1
	Water pressure drop	kPa	40	40	40	40	40	40
Piping								
Chilled water side heat exchanger	DN65x4 Sets	DN65x4 Sets	DN65x4 Sets	DN65x4 Sets	DN65x5 Sets	DN65x5 Sets		
Water side operation pressure	MPa	1.0						
Suggest main pipe								
Heat recovery side	Type	High efficient stainless steel plate heat exchanger						
	Water flow rate	m³/h	16.8	18.1	19.3	20.6	21.9	23.2
	Water pressure drop	kPa	21	21	21	21	21	21
Piping								
heat recovery side	R1×3 Sets	R1×2 Sets	R1×1 Set	—	R1×3 Sets	R1×2 Sets		
	R1-1/2x1 Set	R1-1/2x2 Sets	R1-1/2x3 Sets	R1-1/2x4 Sets	R1-1/2x2 Sets	R1-1/2x3 Sets		
Water side operation pressure	MPa	1.0						
Suggest main pipe								
Outline dimension	DN65	DN65	DN65	DN65	DN65	DN65		
Length	mm	5500	5780	6060	6340	7160	7440	
Width	mm	2285	2285	2285	2285	2285	2285	
Height	mm	2320	2320	2320	2320	2320	2320	
Operation weight	kg	4100	4400	4700	5000	5350	5650	

Note:

1. Cooling condition: water outlet 7°C, ambient temp. 35°C; heat recovery water inlet temp. 40°C, water outlet temp. 45°C.

2. Heating condition: water outlet 45°C, ambient temp. 7°C DB/6°C WB.

3. Unit working condition: normal unit cooling: 16~45°C, heating: -10~21°C;

heat recovery can be only used when unit runs in cooling mode.

Classic Unit Parameter (30RT/40RT Modules Combination)

Parameter		Model						
Item		190D(R)(2) (H)-14	200D(R)(2) (H)-05	210D(R)(2) (H)-33	220D(R)(2) (H)-24	230D(R)(2) (H)-15	240D(R)(2) (H)-06	
30RT Module quantity		1	0	3	2	1	0	
40RT Module quantity		4	5	3	4	5	6	
R22	Cooling capacity	kW	617.5	650	682.5	715	747.5	780
	Heating capacity	kW	684	720	756	792	828	864
	Input power	kW	197.6	208	218.4	228.8	239.2	249.6
R407C	Cooling capacity	kW	579.5	610	640.5	671	701.5	732
	Heating capacity	kW	636.5	670	703.5	737	770.5	804
	Input power	kW	201.4	212	222.6	233.2	243.8	254.4
R401A	Cooling capacity	kW	608	640	672	704	736	768
	Heating capacity	kW	665	700	735	770	805	840
	Input power	kW	194.8	205	215.4	225.6	235.8	246
Heat recovery capacity (optional)	kW	142.5	150	157.5	165	172.5	180	
Power supply								
Compressor	Type	380V/3N~/50Hz						
	Quantity	Set	19	20	21	22	23	24
Air side heat exchanger								
Axial fan	Type	Inner grooved tube and fin						
	Quantity	Set	10	10	12	12	12	12
	Total input power	KW	16.9	18	18.3	19.4	20.5	21.6
Chilled water side heat exchanger								
R22	Type	High efficient tube in shell heat exchanger						
	Water flow rate	m³/h	106.2	111.8	117.4	123	128.5	134.1
	Water pressure drop	kPa	40	40	40	40	40	40
R407C	Type	High efficient tube in shell heat exchanger						
	Water flow rate	m³/h	99.7	104.9	110.1	115.4	120.6	125.9
	Water pressure drop	kPa	40	40	40	40	40	40
R401A	Type	High efficient stainless steel plate heat exchanger						
	Water flow rate	m³/h	104.6	110.1	115.6	121.1	126.6	132.1
	Water pressure drop	kPa	40	40	40	40	40	40
Piping								
heat recovery side	DN65x5 Sets	DN65x5 Sets	DN65x6 Sets	DN65x6 Sets	DN65x6 Sets	DN65x6 Sets		
Water side operation pressure	MPa	1.0						
heat exchanger side	Suggest main pipe	DN150	DN150	DN150	DN150	DN200	DN200	
outline dimension	Type	High efficient stainless steel plate heat exchanger						
	Water flow rate	m³/h	24.5	25.8	27.1	28.4	29.7	31
	Water pressure drop	kPa	21	21	21	22	23	24
Piping								
heat recovery side	R1×3 Sets	—	R1×3 Sets	R1×2 Sets	R1×1 Set	—		
	R1-1/2x4 Sets	R1-1/2x5 Sets	R1-1/2x3 Sets	R1-1/2x4 Sets	R1-1/2x3 Sets	R1-1/2x5 Sets	R1-1/2x6 Sets	
Water side operation pressure	MPa	1.0						
Suggest main pipe	DN80	DN80	DN80	DN80	DN80	DN80	DN80	
Length	mm	7720	8000	8820	9100	9380	9660	
Width	mm	2285	2285	2285	2285	2285	2285	
Height	mm	2320	2320	2320	2320	2320	2320	
Operation weight	kg	5950	6250	6600	6900	7200	7500	

Note:

1. Cooling condition: water outlet 7°C, ambient temp. 35°C; heat recovery water inlet temp. 40°C, water outlet temp. 45°C.

2. Heating condition: water outlet 45°C, ambient temp. 7°C DB/6°C WB.

3. Unit working condition: normal unit cooling: 16~45°C, heating: -10~21°C;

heat recovery can be only used when unit runs in cooling mode.

High Efficiency Enhanced Unit Parameter

Parameter Model		KMS					
Item		020D(R)E	040D(R)E	060D(R)E	080D(R)E	100D(R)E	120D(R)E
Cooling capacity	kW	65	130	195	260	325	390
Heating capacity (Not for cooling only unit)	kW	74	148	222	296	370	444
Quantity of modules	set	1	2	3	4	5	6
Electrical data	Power supply	380V/3N /50HZ					
	Total input power	kW	20	40	60	80	100
	Total running current	A	35.7	71.4	107.1	142.8	178.5
Compressor	Type	Hermetic scroll compressor					
	Quantity	Set	2	4	6	8	10
	Input power	kW	18.5	37	55.5	74	92.5
Axial fan	Air side heat exchanger	Inner grooved and aluminum fin					
	Type	Water proof, weather-proof, low noise, high efficient axial fan					
	Quantity	Set	2	4	6	8	10
AC water side heat exchanger	Motor power	kW	1.5	3	4.5	6	7.5
	Type	Efficient tube in shell heat exchanger					
	Water flow rate	m³/h	11.2	22.4	33.6	44.8	56
Outline dimension	Water pressure drop	kPa	40	40	40	40	40
	Piping	mm	DN50 x 1 Sets	DN50 x 2 Sets	DN50 x 3 Sets	DN50 x 4 Sets	DN50 x 5 Sets
	Water side working pressure	MPa	1.0				
Refrigerant	Suggest main pipe	mm	DN50	DN65	DN80	DN80	DN100
	Length	mm	1080	2510	3940	5370	6800
	Width	mm	2130	2130	2130	2130	2130
Outline dimension	Height	mm	2280	2280	2280	2280	2280
	Type	R22					
	Charge	kg	20	40	60	80	100
Outline dimension	Operation weight	kg	800	1600	2400	3200	4000
							4800

Note:

1. Cooling condition: water outlet 7°C, ambient temp. 35°C
2. Heating condition: water outlet 45°C, ambient temp. 7°C DB/6°C WB.
3. Unit working condition: cooling: 16~48°C, heating: -15~21°C.

High Efficiency Enhanced Unit Parameter

Parameter Model		KMS					
Item		140D(R)E	160D(R)E	180D(R)E	200D(R)E	220D(R)E	240D(R)E
Cooling capacity	kW	455	520	585	650	715	780
Heating capacity (Not for cooling only unit)	kW	518	592	666	740	814	888
Quantity of modules	set	7	8	9	10	11	12
Electrical data	Power supply	380V/3N /50HZ					
	Total input power	kW	140	160	180	200	220
	Total running current	A	249.9	285.6	321.3	357	392.7
Compressor	Type	Hermetic scroll compressor					
	Quantity	Set	14	16	18	20	22
	Input power	kW	129.5	148	166.5	185	203.5
Axial fan	Air side heat exchanger	Inner grooved and aluminum fin					
	Type	Water proof, weather-proof, low noise, high efficient axial fan					
	Quantity	Set	14	16	18	20	22
AC water side heat exchanger	Motor power	kW	10.5	12	13.5	15	16.5
	Type	Efficient tube in shell heat exchanger					
	Water flow rate	m³/h	78.4	89.6	100.8	112	123.2
Outline dimension	Water pressure drop	kPa	40	40	40	40	40
	Piping	mm	DN50 x 7 Sets	DN50 x 8 Sets	DN50 x 9 Sets	DN50 x 10 Sets	DN50 x 11 Sets
	Water side working pressure	MPa	1.0				
Refrigerant	Suggest main pipe	mm	DN125	DN125	DN125	DN125	DN150
	Length	mm	9660	11090	12520	13950	15380
	Width	mm	2130	2130	2130	2130	2130
Outline dimension	Height	mm	2280	2280	2280	2280	2280
	Type	R22					
	Charge	kg	140	160	180	200	220
Outline dimension	Operation weight	kg	5600	6400	7200	8000	8800
							9600

Note:

1. Cooling condition: water outlet 7°C, ambient temp. 35°C
2. Heating condition: water outlet 45°C, ambient temp. 7°C DB/6°C WB.
3. Unit working condition: cooling: 16~48°C, heating: -15~21°C.

Cooling Capacity Correction Factor

Ambient Temp. (°C)	Cooling capacity				Input power			
	Water outlet temp. (°C)				Water outlet temp. (°C)			
	5	7	9	11	5	7	9	11
28	1.03	1.08	1.13	1.18	0.88	0.89	0.91	0.94
32	0.99	1.04	1.09	1.14	0.94	0.95	0.97	1.00
35	0.95	1.00	1.06	1.10	0.97	1.00	1.03	1.05
38	0.92	0.97	1.02	1.06	1.03	1.05	1.08	1.08
40	0.90	0.94	0.99	1.04	1.06	1.08	1.11	1.11

Classic Unit Heating Capacity Correction Factor

Ambient Temp. (°C)	Heating capacity					Ambient Temp. (°C)	Input power					
	Water outlet temp. (°C)						Water outlet temp. (°C)					
	39	42	45	48	50		39	42	45	48	50	
13	1.22	1.2	1.19	1.16	1.15	13	0.89	0.95	1.01	1.07	1.11	
10	1.12	1.11	1.08	1.07	1.06	10	0.88	0.95	1.01	1.07	1.1	
7	1.03	1.02	1.00	0.99	0.98	7	0.88	0.95	1.00	1.06	1.1	
2	0.89	0.88	0.87	0.86	0.85	2	0.87	0.94	0.99	1.06	1.09	
-2	0.79	0.78	0.77	0.77	0.76	-2	0.86	0.93	0.99	1.05	1.07	
-6	0.7	0.69	0.68	-	-	-6	0.86	0.92	0.98	-	-	
-10	0.59	0.59	-	-	-	-10	0.85	0.88	-	-	-	

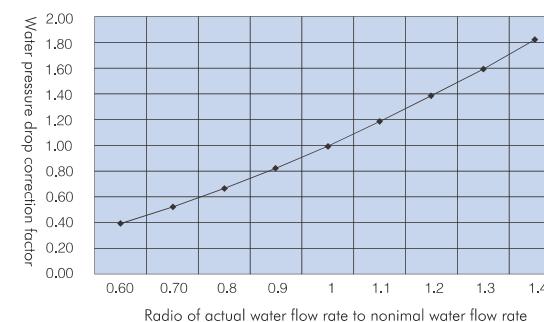
Not: “-” : exceed unit operation range.

Enhanced Unit Heating Capacity Correction Factor

Ambient Temp. (°C)	Heating capacity					Ambient Temp. (°C)	Input power					
	Water outlet temp. (°C)						Water outlet temp. (°C)					
	39	42	45	48	50		39	42	45	48	50	
13	1.23	1.21	1.2	1.17	1.165	13	0.81	0.88	0.93	0.98	1.02	
10	1.13	1.12	1.1	1.08	1.07	10	0.81	0.87	0.92	0.98	1.02	
7	1.02	1.01	1.00	0.99	0.99	7	0.86	0.93	0.99	1.06	1.1	
2	0.88	0.88	0.88	0.88	0.87	2	0.86	0.94	1.00	1.06	1.1	
-2	0.79	0.79	0.79	0.79	0.78	-2	0.86	0.93	0.99	1.05	1.08	
-6	0.72	0.71	0.71	-	-	-6	0.85	0.92	0.98	-	-	
-10	0.62	0.62	-	-	-	-10	0.84	0.91	-	-	-	
-15	0.53	-	-	-	-	-15	0.83	-	-	-	-	

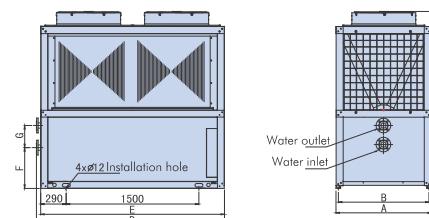
Not: “-” : exceed unit operation range.

Water Pressure Drop Correction Factor

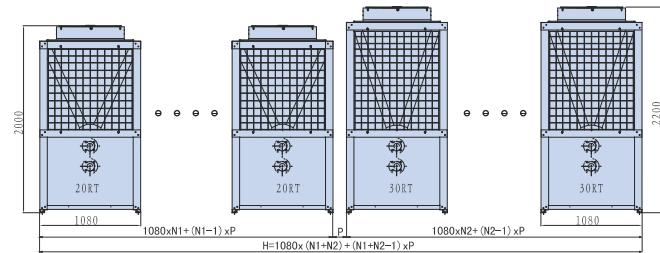


Outline Dimension

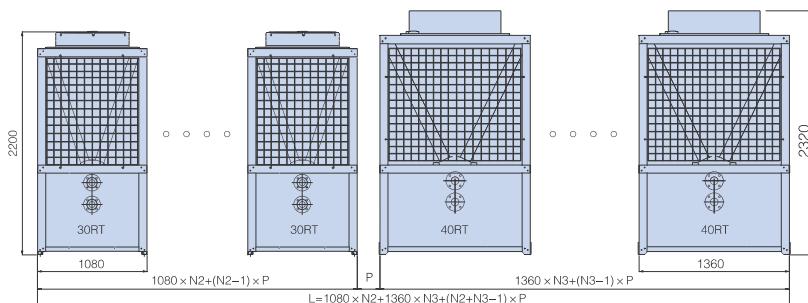
1. Single module outline dimension



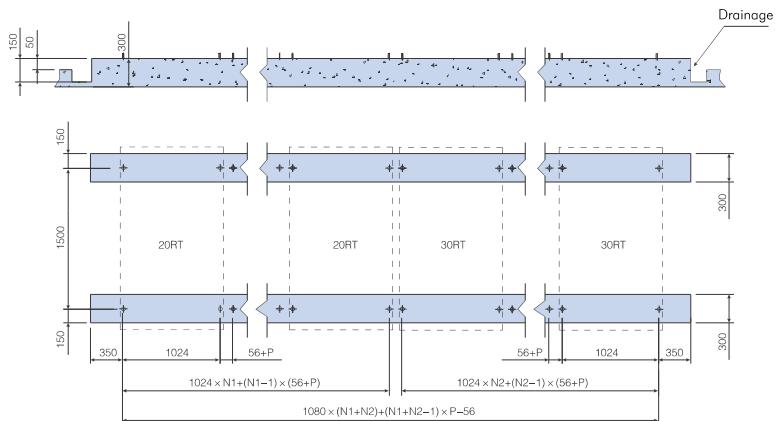
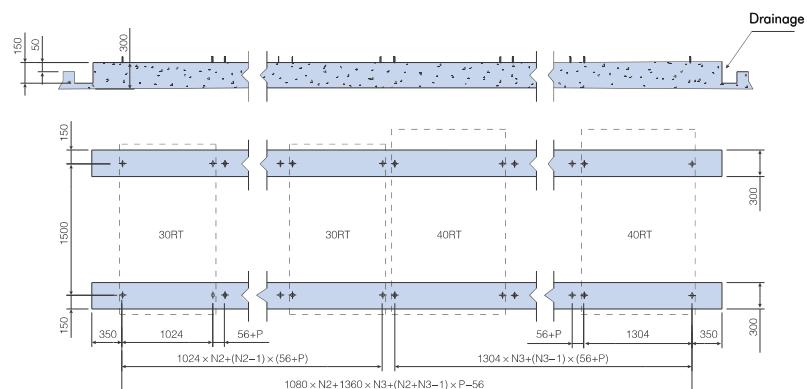
Model	Size	A	B	C	D	E	F	G	Inlet pipe	Outlet pipe
KMS015D(R)		1080	1024	2000	2130	2080	537	210	DN50	DN50
KMS020D(R)		1080	1024	2000	2130	2080	537	210	DN50	DN50
KMS030D(R)		1080	1024	2200	2130	2080	537	210	DN65	DN65
KMS040D(R)		1360	1304	2320	2285	2235	537	210	DN65	DN65

2. 20RT,30RT modules combination


Note: N1—20RT module amount; N2—30RT module amount; N1+N2≤12, P≥300

3. 30RT,40RT modules combination


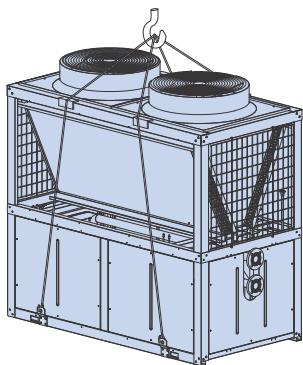
Note: N2—30RT module amount; N3—40RT module amount; N2+2*N3≤12, P≥300

Unit Installation Foundation
1. 20RT,30RT modules installation foundation

2. 30RT,40RT modules installation foundation

Note:

1. Foundation applies concrete construction or channel iron frame, enough to undertake unit operation load.
2. 20mm thick rubber shock pad or shock absorber should be added between unit and foundation.
3. Every unit is fixed by 4 pieces M10 bolt.
4. N1—20RT module amount; N2—30RT module amount; N3—40RT module amount; P—distance between modules

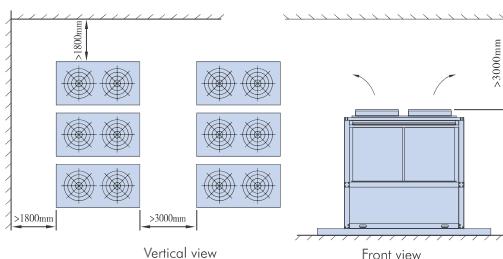
Unit Lifting and Shifting

1. Pallet truck and forklift are being used for the unit shifting or lifting by inserting the fork into the unit base pan.
2. Extra attention must be taken during unit lifting by crane. Flat belt or steel ropes are required to go through the unit base for safety lifting. The contact point between the rope and the unit must be attached with a protection cover to prevent unit from being dented, or it can also use channel steel bar or square steel bar to isolate the steel rope from the unit (shown as below diagram).



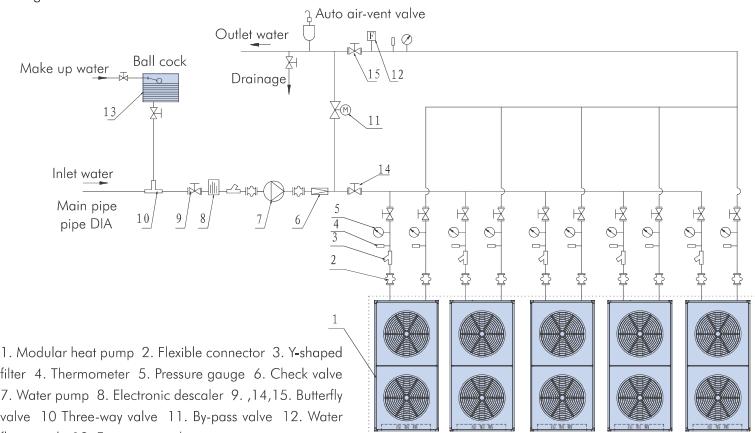
Unit Location

1. The unit can be installed on the roof, balcony and garden. The installation space must have good ventilation, clean and bright. Avoid places that are oily steamy and with other heating elements. The location must also be provided with a good water drainage system, and is easy for pipe connection installation.
2. To ensure there is sufficient spaces for maintenance and ventilation, installer must follow the space distance indicated in the figure above. No obstacles are allowed in the space distance; the surrounding wall must be lower than the top of the fan coil and the distance between unit top and wall should be more than 2m to avoid short circuit effects.
3. Unit assemble air intake should not be in a parallel direction with monsoon wind blowing direction.



Water Piping System

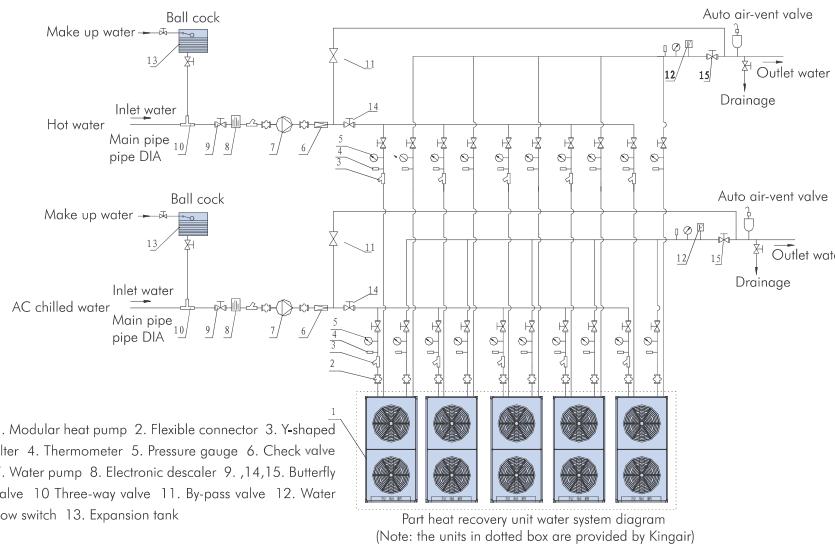
1. All piping and valve must be thermal insulated. Extra protection cover is needed to prevent capacity loss, condensation problem, and water freezing in the piping during winter.
2. In order to ensure water side heat exchanger and piping system have sufficient water, a water flow switch must be installed in the unit outlet water pipe to avoid water freezing from occurring and it should be interlocking control with compressor. Insufficient water in the system will lead to water freezing, low suction pressure and insufficient compressor oil return (during cooling cycle); and high pressure during heating cycle. Directly, it will damage the compressor and shorten the compressor life spans.
3. If the water system is a close circuit system, to avoid expansion or contraction, an expansion tank should be installed 1m higher than the highest point of water system. Do not apply check valve in the outlet of the expansion tank as to avoid leakage or pipe cracking.
4. Water pump should be installed at the unit return water side. If any supplementary heater is being used, the water pump should be located at the heater inlet. Water pump should be installed at the unit outlet when outlet pressure is beyond the unit's capacity.
5. No air lock is allowed in water system. Water access valve (auto air-vent) should be installed in the highest possible location in the piping. For horizontal installation pipe, a 1/250 slide angle should be considered. Chiller unit should have a 40-mesh filter installed at the evaporator inlet. Rust and welding slag should be removed before installation in order to keep water system clean until operation.
6. The piping weight cannot be supported by the unit. When water pump inlet/outlet connects with relative pipes in unit, a flexible connector or rubber connector is required to prevent vibration transmission and noise interference.
7. The chiller unit inlet and outlet should be installed with thermometer and pressure gauge for daily inspection.
8. Neither ground water nor hard water nor dirt water is allowed as chiller circulation water. The circulation water PH value is between 6.8~8.0 ranges and the total water hardness must be less than 70, regular water quality inspection is a must to maintain the efficiency of the chiller.
9. More than two multi-modular units (two contained) should use the same piping formula, please refer to figure 6
10. Below diagram is only for your reference, actual water piping installation should be carried out by professional person according to relative standards.



1. Modular heat pump 2. Flexible connector 3. Y-shaped filter 4. Thermometer 5. Pressure gauge 6. Check valve 7. Water pump 8. Electronic descaler 9., 14, 15. Butterfly valve 10 Three-way valve 11. By-pass valve 12. Water flow switch 13. Expansion tank

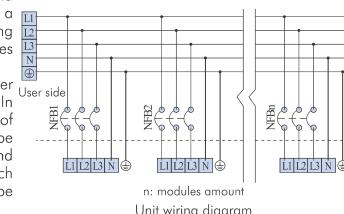
Normal unit water system diagram
(Note: the units in dotted box are provided by Kingair)

Water Piping System



Wiring

- The working voltage should maintain in the normal range of $\pm 10\%$, power supply frequency should maintain in the normal range of $\pm 2\%$.
- The voltage differential between 2 phase must not more than $\pm 2\%$. The supply current differential (highest and lowest) must be lower than 3% to avoid compressor from overheating.
- The minimum starting voltage should be maintained at 85% above the nominal voltage.
- The input power supply wiring connected to the chiller must strictly comply with the electrical standard. All wiring and connection must have good electrical insulation. The connection terminals with the units must be tested with a 500V high resistance meter to check for any current leakage. The minimum resistance is 3MΩ.
- For safety purposes, excellent grounding protection installation must follow the electrical standard in order to avoid the current leakage.
- To reduce electricity short circuit of electrical wiring, to avoid transformer and electrical wiring equipment damages, and to have a separate control of the module compressors, every compressor wiring must be coupled with non fuse breaker (NFB) as shown in figures below.
- In the specification charts, all the operating current input power and other parameter are tested under standard testing conditions. In real case, the operating condition might be different in term of capacity load and ambient temperature. Power input should be increased accordingly in the case of high ambient temperature and heavy AC load. As a result, all the electrical controlling elements such as power source, transformer, NFB, and the cable size must be selected based on 1.8 times of the rated capacity.



Wiring

Model	Max. operation current	Main power supply line size	To every module
			A BVR (PVF plastic-sheath cord)
KMS015D	38.3	10mm ²	
KMS020D	49.3	16mm ²	
KMS030D	73.9	25mm ²	
KMS040D	98.5	35mm ²	
KMS050D	123.2	50mm ²	
KMS060D	147.8	70mm ²	
KMS070D	172.4	70mm ²	
KMS080D	197.1	95mm ²	
KMS090D	221.7	120mm ²	
KMS100D	246.4	120mm ²	
KMS110D	271	150mm ²	
KMS120D	295.6	185mm ²	
KMS130D	320.3	185mm ²	
KMS140D	344.9	2x70mm ²	
KMS150D	369.5	2x95mm ²	
KMS160D	394.2	2x95mm ²	
KMS170D	418.8	2x95mm ²	
KMS180D	443.4	2x120mm ²	
KMS200D	492.7	2x120mm ²	
KMS210D	517.3	2x150mm ²	
KMS220D	542	2x150mm ²	
KMS230D	566.6	2x150mm ²	
KMS240D	591.2	2x185mm ²	
KMS270D	665.1	2x185mm ²	
KMS300D	739.1	2x240mm ²	
KMS330D	813	2x300mm ²	
KMS360D	886.9	2x300mm ²	

Note: Modular unit outlook is as shown in front cover, and there will be no notice if any changes happen.
The protecting wire net in width is optional and need to charge alone. If need it, please indicate when booking.